Fire Test Report API Standard 6FB, Third Edition

Performed for

Kukil Inntot Co., Ltd.

http://www.kukil.com/

6 inch Class 300 Serrated Gasket

Project Number: 214184
Test Date: September 12, 2014

Performed by

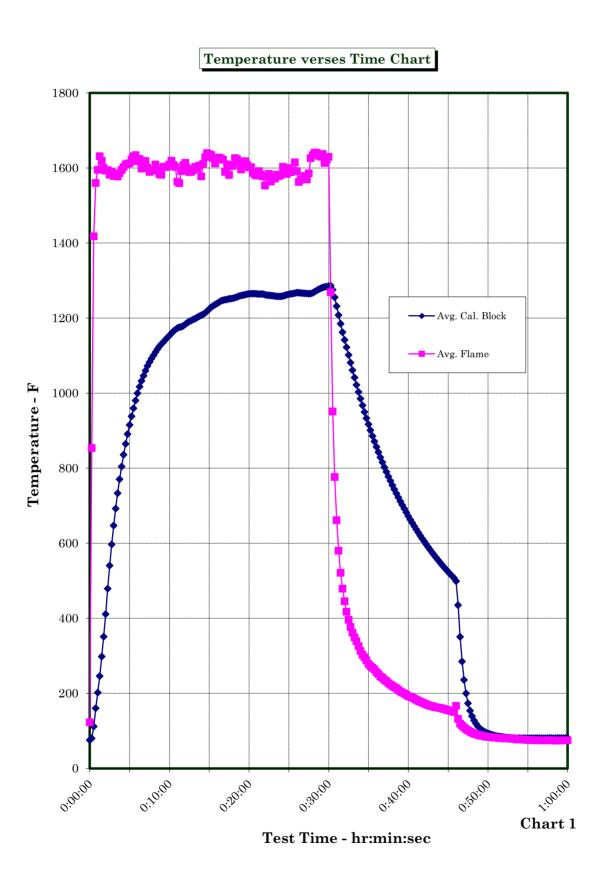
YARMOUTH RESEARCH AND TECHNOLOGY, LLC

434 Walnut Hill Road North Yarmouth, ME 04097 USA (207) 829-5359

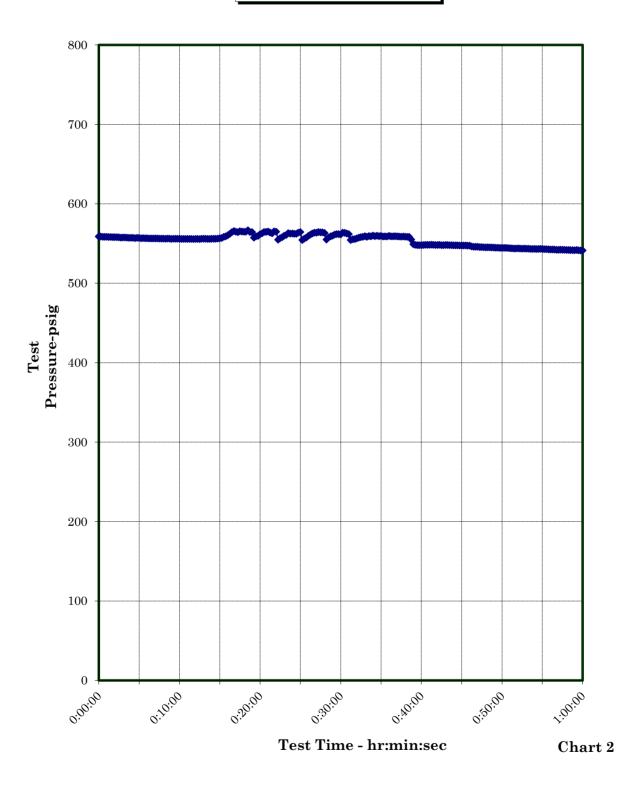
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API 6FB FIRE TEST REPORT

Project Number: 214184 Product Code: 6 inch Class 300 Serrated Gasket Specification: API 6FB, Third Edition, Nov. 1998 Non-Bending, On-shore Test Gasket Thickness: 0.221 inches Seal Area OD: 8.375 Seal Area ID: 7.000 inches Mean Circumference: 24.2 inches Allowable Leakage: 24.2 ml/min Nominal Test Pressure: 555 psig YRT Technician: Matthew J. Wasielewski, P.E. Version of YRT's FIRE-Control 6FB Software: A Equipment Confirmed to be in Calibration to NIST Standards: Yes Burn and Cool Down Test Burn Start Time: 8:38:00 Burn / Cooldown Duration: 60 minutes Average Pressure During Burn/Cooldown: 559 psig Leak Rate During Burn/Cool Down: 0 ml/min Allowable External Leak Rate: 24.2 ml/min Amount of Time of Avg. Cal. Block > 1200 deg.: 16.5 minutes Were Test Conditions Within Compliance? Yes Was the Leakage Below the Allowable? Yes Depressurization - Repressurization Test Average Pressure During Test: 554 psig Gasket Leak Rate: 0 ml/min Allowable External Leak Rate: 24.2 ml/min Mallowable External Leak Rate: 24.2 ml/min Allowable External Leak Rate: 24.2 ml/min Masthe Leakage Below the Allowable? Yes Does the Gasket Pass or Fail API 6FB? PASS Certified By: Matthew J. Wasielewski, PE	Customer:	Kukil Inntot	Date:	9/12/2014	
Product Code: 6 inch Class 300 Serrated Gasket Specification: API 6FB, Third Edition, Nov. 1998 Non-Bending, On-shore Test Gasket Thickness: 0.221 inches Seal Area OD: 8.375 Seal Area ID: 7.000 inches Mean Seal Diameter: 7.700 inches Mean Circumference: 24.2 inches Allowable Leakage: 24.2 ml/min Nominal Test Pressure: 555 psig YRT Technician: Matthew J. Wasielewski, P.E. Version of YRT's FIRE-Control 6FB Software: A Equipment Confirmed to be in Calibration to NIST Standards: Yes Burn and Cool Down Test Burn Start Time: 8:38:00 Burn /Cooldown Duration: 60 minutes Average Pressure During Burn/Cool Down: 559 psig Leak Rate During Burn/Cool Down: 559 psig Leak Rate During Burn/Cool Down: 759 psig Leak Rate During Burn/Cool Down: 759 psig Amount of Time of Avg. Cal. Block > 1200 deg.: 16.5 minutes Were Test Conditions Within Compliance? Yes Was the Leakage Below the Allowable? Yes Depressurization - Repressurization Test Average Pressure During Test: 554 psig Gasket Leak Rate: 0 ml/min Allowable External Leak Rate: 24.2 ml/min Allowable External Leak Rate: 24.2 ml/min Allowable External Leak Rate: 24.2 ml/min Was the Leakage Below the Allowable? Yes Does the Gasket Pass or Fail API 6FB? PASS Certified By: WasileLewski Matthew J. Wasilelewski, PE	Project Number:				
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President and Manager	President and Manager		- No. 74	E. E. E.	



Pressure verses Time Chart







Test Gasket Prior to Burn



Test Setup Prior to Burn



Test Gasket During Burn



Test Gasket During Burn



Test Gasket Post-Burn